



Ford F-250/350/450/550 XL (w/o color screen) 2017-up*

*Visit MetraOnline.com for up-to-date vehicle specific applications.

KIT FEATURES

- ISO DDIN radio provision
- Painted scratch-resistant matte black to match the factory color and finish

KIT COMPONENTS

• A) Radio trim panel • B) Radio brackets • C) Switch trim panel • D) #8 x 3/8" Phillips screws (4) • E) #6 x 3/8" Phillips screws (4) • F) Panel clips (6)













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WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: XSVI-5524-NAV Antenna Adapter: 40-EU10

Steering wheel control interface: ASWC-1

TOOLS REQUIRED

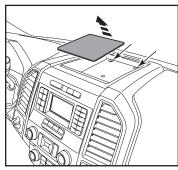
- Panel removal tool Phillips screwdriver
- 9/32" socket wrench Torx screwdriver

CAUTION! All accessories, switches, climate controls panels, and especially air bag indicator lights must be connected before cycling the ignition. Also, do not remove the factory radio with the key in the on position, or while the vehicle is running.

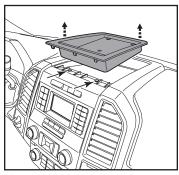
DASH DISASSEMBLY

- Remove the storage mat in the pocket above the climate-control/radio trim panel, then remove (2) 9/32" screws exposed. (Figure A)
- 2. Unclip and remove the pocket, then remove (2) 9/32" screws exposed. (Figure B)
- Unclip, unplug, and remove the climatecontrol/radio trim panel.

Continue to Kit Preparation



(Figure A)



(Figure B)

KIT PREPARATION

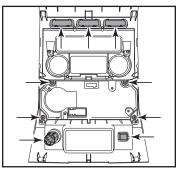
From the factory climate-control/radio trim panel:

- **1.** Remove (4) Torx screws securing the climate control panel, then remove. (Figure A).
- **2.** Unclip and remove the switches. (Figure A)
- **3.** Unclip and remove the LINE IN jack. (Figure A)
- **4.** Unclip and remove the power port assembly. (Figure A)

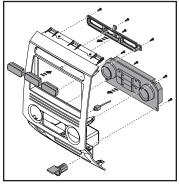
To the 95-5850B climate-control/radio trim panel:

- Secure the climate control panel to the panel using (4) #6 x 3/8" Phillips screws provided. (Figure B)
- **6.** Secure the **switch trim panel** to the panel using (4) #8 x 3/8" Phillips pan-head screws provided. (Figure B)
- Snap the factory switches into the switch panel. (Figure B)
- **8.** Snap the LINE IN jack to the panel. (Figure B)
- **9.** Snap the power port assembly to the panel. (Figure B)
- **10.** Attach (6) **panel clips** to the panel.

Continue to Kit Assembly



(Figure A)

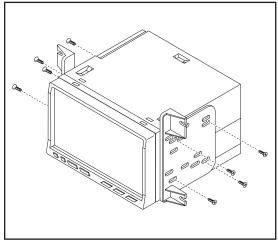


(Figure B)

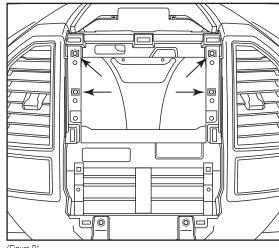
KIT ASSEMBLY

ISO DDIN radio provision

- Attach the radio brackets to the radio using the screws supplied with the radio. (Figure A)
- Locate the factory wiring harness and antenna connector in the dash, and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/ or AXXESS. Test the radio for proper operation.
- **3.** Remove (4) screws in the dash cavity, then secure the completed assembly into the dash using those screws. (Figure B)
- **4.** Snap the **radio trim panel** over the completed assembly, then reassemble the dash in reverse order of disassembly to complete the installation.



(Figure A)



(Figure B)





If you are having difficulties with the installation of this product, contact our Tech Support line either by phone at **386-257-1187**, or email at **techsupport@metra-autosound.com**. Before doing so, look over the instruction booklet a second time and ensure that the installation was performed exactly as the instruction booklet is stated. Have the vehicle apart and ready to perform troubleshooting steps before contacting Metra/Axxess Tech Support.



KNOWLEDGE IS POWER

Enhance your installation and tabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



Metra recommends MECP certified technicians